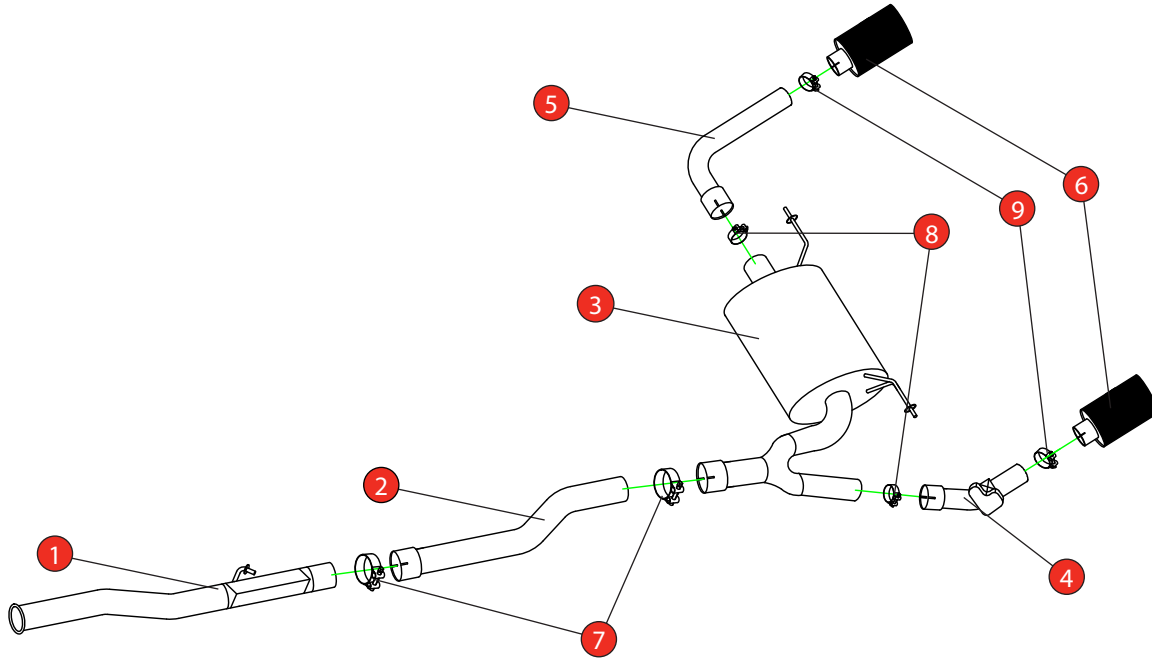


Car	Ford Focus RS MK3	Part No.	SFD084C
Year	2016-Current	Fit Kits	245FK
Notes	Where not supplied use original fittings. To remove the original system it will require cutting.	Features	Pipe Diameter:- 76mm

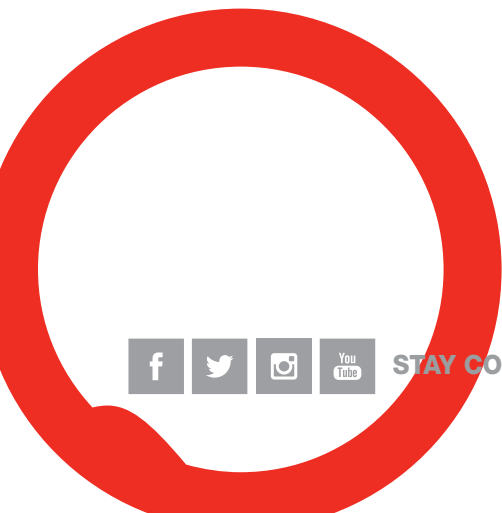
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1252FD	Front Pipe	1
2	1253FD	Link Pipe	1
3	1257FD	Rear Silencer	1
4	1258FD	Left Hand Trim Connecting Pipe With Valve Fitting	1
5	1256FD	Right Hand Trim Connecting Pipe	1
6	Z023.10145	Ø114mm Black Ceramic Coated Indy Trim	2
Fit Kit			
7	Z016.10062	79mm H/D Clamp	2
8	Z016.10070	66mm H/D Clamp	2
9	Z016.10064	63-68mm Clamp	2

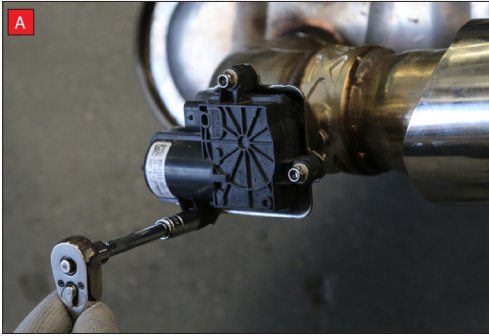
E-MARK	N/A
DATE	03/05/18
ISSUE	03
AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



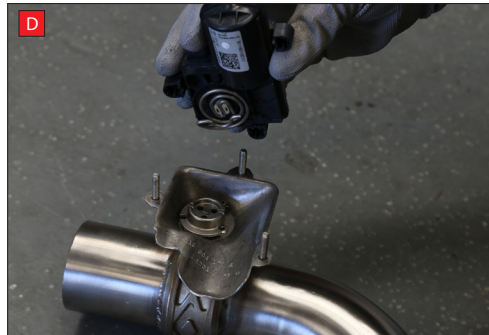
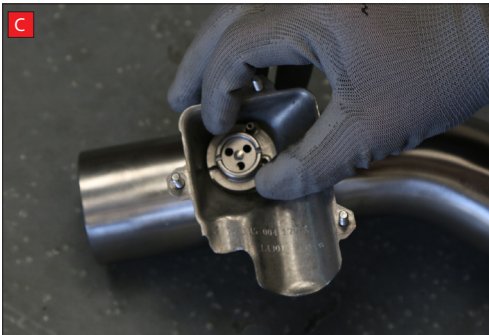
STAY CONNECTED TO RED POWER.

Car	Ford Focus RS MK3	Part No.	SFD084C
Year	2016-Current	Fit Kits	245FK
Notes	Where not supplied use original fittings. To remove the original system it will require cutting.	Features	Pipe Diameter:- 76mm



A) After you have removed O.E exhaust you will need to remove the rear valve motor (left hand side). remove 3 x 8mm nuts (keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).



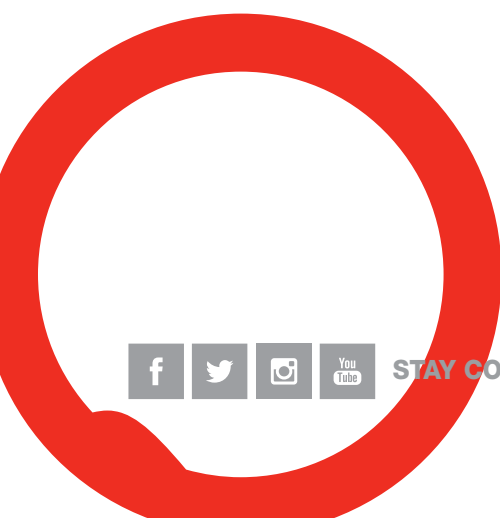
C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 x 8mm O.E nuts secure in place. Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motor.



Note: If when starting the car different drive modes are not enabled, the spring will not be seated correctly.



STAY CONNECTED TO RED POWER.